# Implementing an LCD TV Power Supply with the NCP1392B, NCP1606 and NCP1351B



Prepared by: Jaromir Uherek ON Semiconductor

#### Overview

The following reference document describes a built–and tested, GreenPoint<sup>™</sup> solution for an LCD TV power supply. The reference design circuit consists of one single–sided 171 mm x 200 mm printed circuit board with a height of only

30 mm. The compact size allows the design to fit into the frame of an LCD TV. An overview of the entire circuit is provided in Figure 1. Careful consideration was given to optimizing the performance while minimizing total solution cost.

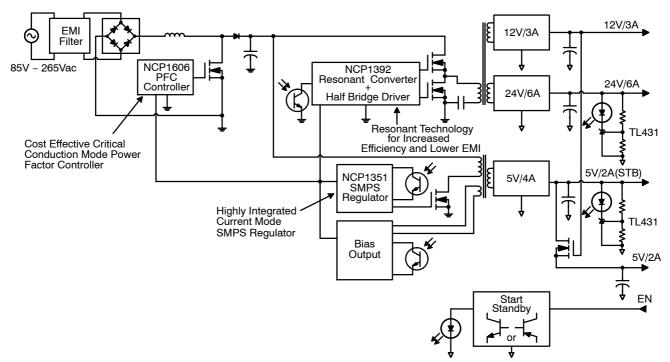


Figure 1. LCD TV Demo Board

#### LCD Power Supply Requirements

In large flat panel displays (FPD) (> 32''), the power supply is generally internal and requires anywhere from 120 to 500 W depending on the size of the TV and the feature set. Several voltage rails are needed to supply the different blocks such as backlighting, audio amplification, tuner and, image signal processing etc. Because the input power is above 75 W, the application has to be compliant with the IEC1000–3–2 class D standard which places regulations on total harmonic distortion (THD). To meet this regulatory requirement, the NCP1606 active power factor correction front end is used. The PFC is designed to cope with universal mains (85 to 265 V ac, 47–63 Hz) to allow for one power supply to be used for any region. Also, an auxiliary supply based on the NCP1351 is needed to supply 5 V to the microcontroller which must remain biased even in standby mode.

Low power consumption in standby mode is a key requirement in today's LCD TVs. Recent studies have indicated that in the average EU household, between 5% and 10% of its total yearly electricity consumption is due to the standby mode of consumer electronics equipment and other apparatus. TV sets are obviously one of the biggest contributors. As a result there are various voluntary and mandatory energy regulation standards that vary by country and region.

According to the US Department of Energy's (DOE) Energy Information Administration (EIA), by 2015 electronics products may account for 18% of total household electricity demand - this will exceed lighting and appliances as a percent of total residential electricity consumption. Part of this is linked to the fact that TVs are 'on' more hours per day. According to Nielsen Media Research (NMR), for the September 2004 – September 2005 viewing season, the average U.S. household was tuned into television an average of 8 hours and 11 minutes per day. And this does not take into account additional hours that a TV may be on due to the usage of peripheral devices such as game consoles and computers. As a result, effective November 30, 2008, a new version of the ENERGYSTAR<sup>®</sup> standard for TVs will go into effect that maintains the < 1 W standby power requirement and adds active mode power consumption based on screen size and format (normal or full High Definition). This standard is technology neutral and applies to all TV displays including LCD, Plasma, and rear projection.

Active mode has been included because flat panel televisions being purchased by consumers can consume more than twice the active mode power of the smaller CRT televisions that they are replacing. Much of this increase in power consumption is simply attributable to the increased size of the products being sold now.

One of the key differentiating factors of a flat TV over CRT TV is that the cabinet can be very thin. Unfortunately since the amount of power can be high, the power density (W/cm3) is much higher than CRT. Moreover since TVs are used in the living room, audible noise can be a problem, so the use of fans is limited. Finally due to the high density and close proximity of audio amplifiers, power supply and signal processing within the cabinet, excellent EMI performance is necessary.

Region Country	Program Name	Requirements for Televisions	Demoboard Compliance
China	CSC	3 W	Yes
Korea	Energy Saving	3 W	Yes
European Union	EU Eco-Label	1 W 9 W with a STB	Yes
European Union	EU Code of Conduct	3 W with a STB	Yes
Europe	GEEA	1 W	Yes
US	1 Watt Executive Order/ ENERGY STAR	1 W	Yes

As a result high efficiency and a low EMI signature at a reasonable cost are required. Classical topologies are not ideal for meeting these needs:

- Flyback: transformer usage is far from optimal
- Forward: the EMI signature is not reduced to its minimum

#### Architecture Overview:

First, the use of active power factor correction in the front-end allows system optimization because the PFC output voltage is well regulated. The implementation of the active PFC front end is done using the NCP1606 controller. The SMPS stage uses a Half Bridge Resonant LLC topology since it improves efficiency, reduces EMI signature and provides better magnetic utilization compared to conventional topologies. The NCP1392 controller is used to implement the Half Bridge Resonant LLC converter. For the standby output circuit, a fly back topology driven by the NCP1351 has been chosen. In summary, the architecture selected for this reference design allows design optimization so that the desired performance is achieved without significantly increasing the component costs and circuit complexity.

#### **Demoboard Specification**

LCD TVs require various voltages to power different parts of the TV. The most power (24 V at 6 A) is used for backlighting. The 12 V rail is used for the audio amplifier and it is also used to power the signal processing board. These two rails are provided from the LLC power supply. Most of the drivers and processors in the LCD TV have their own DC/DC converters to convert voltage from the main SMPS to the appropriate voltage. These DC/DC converters and linear regulators are powered from the 5 V and 12 V rails. In this application, there are two 5 V rails. One is used for the standby power and the other 5 V rail is active only when the main LLC is on.

The parameters required for this switched mode power supply (SMPS) are as follows:

Requirement	Min	Мах	Unit
Input voltage (ac)	85	265	V
Output voltage 1 (dc)	-	24	V
Output current 1	0	6	А
Output voltage 2 (dc)	-	12	V
Output current 2	0	3	А
Output voltage 3 (dc)	-	5	V
Output current 3	0	2	А
Output voltage STBY (dc)	-	5	V
Output current STBY	0	2	А
Total output power	0	200	W
Consumption for a 500 mW output load in STBY mode		1	W
Consumption for a 100 mW output load in STBY mode		400	mW

The NCP1392 contains the following features which are ideal for this application:

#### Brown-Out (BO) Protection Input

This pin has two functions. First, the BO permanently monitors the bulk voltage and ensures the SMPS works in the proper  $V_{bulk}$  range. The second function is activated if

this pin is pulling up to 2 V which stops all output switching. This is used to enter a skip cycle during no-load conditions or to stop pulses to protect the primary MOSFETs if there is a short on the output(s) or if the rectifier on the secondary side is damaged.

#### 100 ms PFC Delay

This timer ensures the main LLC SMPS will not start until the power factor correction (PFC) stage is fully stabilized. This is beneficial mainly in cases where the SMPS is connected to mains with 110 V ac. Without the delay, the PFC front end may not be able to supply the needed current if the LLC starts under full load and there is a short soft–start.

#### Fixed Dead Time (DT)

The NCP1392 series features fixed dead time between outputs and is available in 300 ns, 600 ns and 1100 ns versions. This provides the designer flexibility in choosing the version with the appropriate dead time to protect switches against cross-conduction. The length of the DT is chosen based on the total capacitance of MOSFETs used in the application. If the DT is short, there is not enough time to re-charge this capacitance and the opposite MOSFET is turned on before the source to drain voltage reaches 0 V. The result is poor efficiency and EMI. On the other hand, it is not good to choose a DT that is too long. During the dead time period, current is supplied by the resonant tank, but there is only a finite amount stored for use during the dead time period. Too long of a dead time will deplete all of the stored energy needed to supply the current. If this occurs, the current will reverse direction before the dead time ends. The result is "hard switching" which is very dangerous and the MOSFET can be damaged. Furthermore, the higher DT means lower frequency range. Based on these facts, for this application version B has been chosen with a dead time of 600 ns.

#### Built-in Oscillator (RT Pin)

The NCP1392 includes a built–in oscillator driven by current flowing from the RT pin.  $F_{min}$  is set with  $\pm 3\%$  accuracy, and  $F_{max}$  has an accuracy of  $\pm 15\%$ . Because the oscillator is current–driven, additional regulation loops can easily be connected to the RT pin in parallel. The RT pin has a 3.5 V reference voltage. Therefore, a shunt regulator (e.g. TLV431) can be directly connected to the RT pin to create another regulation loop.

#### **High Side Driver**

The NCP1392 enables direct connection of the high side MOSFET due to the built–in high side driver (HSD). This "floating" driver accepts voltages up to 600 V and has robust dV/dt immunity. The HSD is powered from V<sub>cc</sub> through a bootstrap diode and features under–voltage detection, which ensures the high side MOSFET will be turned on only if there is enough voltage to properly turn on the MOSFET. With this driver, it is not necessary to use a special transformer or optocoupler for driving the upper MOSFET.

For more information and a detailed description of the NCP1392B, please refer to the data sheet.

#### **Detailed Demoboard Description**

The schematic of the demoboard is shown in Figure 47. As mentioned above, the SMPS is composed of three blocks. The PFC front stage accepts input voltages from 85 V ac / 60 Hz to 265 V ac / 50 Hz and converts it to 385 V dc nominal. The main LLC SMPS converts the bulk voltage from 385 V to two dc voltages, 12 V/3 A and 24 V/6 A. A regulation loop is taken only from the 24 V output because regulation of this output is the most critical. To ensure that both output voltages are regulated, it is necessary to add another resistor divider and the whole loop will regulate at a percentage weight with respect to both output voltages. The third block is the standby SMPS which powers the control unit of the TV when the main SMPS is off by supplying a 5 V/2 A output. There is an additional 5 V/2 A output available when the LLC is active.

NOTE: Because the regulation loop is taken only from 24 V line, it is not possible to load the 12 V line when there is no load on the 24 V line.

#### **PFC Front Stage**

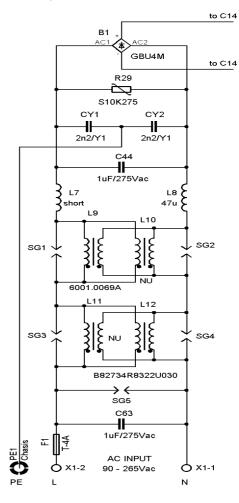


Figure 2. The EMI Filter

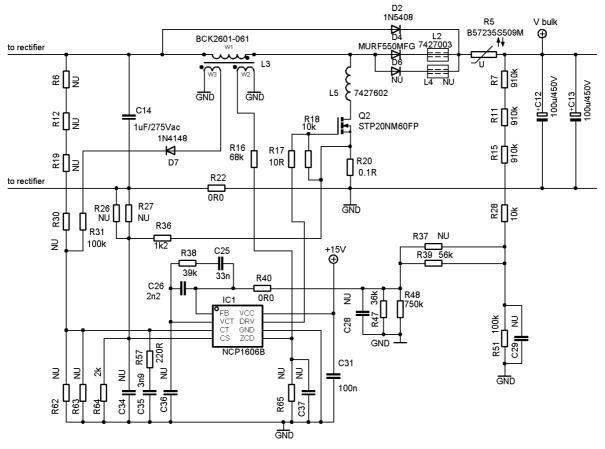


Figure 3. Schematic of the PFC Stage

The NCP1606B boost PFC controller is used in this application. This controller operates in critical conduction mode. The printed circuit board (PCB) is compatible with some other ON Semiconductor PFC controllers (e.g. MC33262, NCP1601 or NCP1653). The input voltage passes through an EMI filter (Figure 2), which protects the distribution network against noise generated by the SMPS. The EMI filter is created by capacitors CY1, CY2, C44, C63 and current compensated chokes L9 and L12 (L10 and L11 are options for using chokes in a different package). Varistor R48 protects the SMPS against surges passed from the mains. Filtered ac voltage is rectified by a four-diode rectifier and connected to capacitor C14, which filters high frequency peaks created in the PFC stage (Figure 3). If MOSFET Q2 is turned on, energy is stored in coil L2. Once MOSFET Q2 is turned off, the energy stored in coil L2 is added to the rectified voltage on C14 and the bulk capacitors are charged through diode D4. This voltage is divided by resistors R7, R11, R18, R28, R51, R38, R46, and R47 and is connected to the FB pin of the PFC in order to set the regulation level. The current flowing through PFC coil L2 is sensed by R20 and ultimately the CS pin of the PFC controller using resistor divider R35 and R64. The IC monitors coil current during every switching cycle and if it exceeds the safety level, it immediately turns off the MOSFET. Resistor R37 and capacitors C26 and C27 create

a compensation network. The transient response depends on the compensation network. Auxiliary winding W2 of the L2 coil provides information through resistor R15 to the PFC controller about demagnetization of the coil. Thanks to this monitoring, it is possible to turn on the switcher after full demagnetization of the coil. This enables the use of a diode with higher  $t_{rr}$ , and it is good from an EMI point of view. Diode D7 and resistor R30 together with W3 of the L2 help to lower on time if the input voltage reaches the peak value.

For detailed information on how the PFC stage works and how to design it, please read Application Note AND8123/D.

#### **Standby Power Supply**

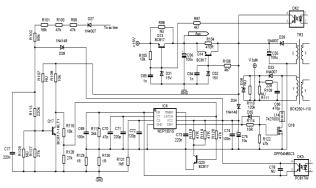


Figure 4. The SMPS Primary Side Schematic

An NCP1351B controller was chosen for the standby power supply. It is a current-mode pulse width modulation (PWM) controller, which works with a variable frequency and a quasi-fixed peak current. As the output load becomes lighter, the operating frequency and peak current diminish. This prevents mechanical resonance of the transformer and limits acoustic noise. The low operating frequency also increases efficiency by reducing switching losses. The rectified voltage is brought to transformer TR2 and switched by Q18. The NCP1351B drives the MOSFET through resistor R114. Resistor R122 is placed only for testing and evaluating of the gate drive signal. Resistors R33, R110, R109 and capacitor C66 create a high-voltage clamp that protect Q18 against high-voltage spikes generated during MOSFET turn off by the leakage inductance of the standby transformer. A parallel combination of capacitors C70 and C71 sets a maximum frequency beyond which no current flows into the FB. A parallel combination of R129 and R130 forms a negative current sense resistor, sensed through R131 and clamped by C72. C73 becomes a timing capacitor if a current loop to FB disappears. This capacitor is charged from an internal current source, and, once this capacitor reaches 5 V, the IC stops. D34 separates V<sub>cc</sub> during start-up conditions to charge only that part necessary to start the standby power supply. Once the standby starts working properly, it is supplied from auxiliary winding W4 of the TR2 through D29, which rectifies voltage from W4 and charges C55. A start-up circuit is formed by D27, D28, R99, R100, R101 and R102, and the voltage for start-up is taken directly from the ac mains. The values of resistors R99 to R101 are selected to be small enough that capacitor C75 is charged in a reasonable time for 120 V ac mains, yet large enough for acceptable power dissipation given an input voltage of 265 Vac. Once capacitor C75 is charged to the level necessary to turn on the NCP1351B, the SMPS is powered from auxiliary winding W4 of the TR2. The circuit around Q17, R108, R113, R116, R127, and R128 is used to turn off the standby SMPS if the mains input is disconnected (e.g. main switch is turned off). If the mains voltage is at high line and the output consumption is very low, discharging the bulk through a small load takes a very long time and it is possible that an indicator LED would remain on too long and it would be difficult to determine whether the LCD TV is turned off or not. So, if the mains disappears, the voltage at the base of Q17 disappears as well. This means that Q17 turns off, the LATCH pin of the NCP1351B is pulled up through R108 and R116, and the output pulses stop. In case of a quick restoration of the mains or a brief transient drop, the voltage from LATCH is brought to base Q20 through R120. If the latch is pulled up, Q20 shorts the  $V_{cc}$  line and resets the internal latch logic inside the NCP1351B.

NOTE: The circuit coupling around Q17 and Q20 is not mandatory for proper function of SMPS. This is provided to illustrate how to address this functionality if it is required.

#### The Secondary Side:

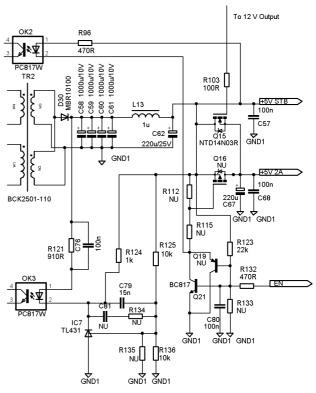


Figure 5. The SMPS Secondary Side Schematic

Voltage from the transformer is rectified by diode D30 and filtered by the set of capacitors C58, C59, C60, C61, C62 and inductor L13. Part of this voltage is available for powering the control circuit and the remainder is switched by Q15 to the 5 V output when the main SMPS is activated and an output voltage of 12 V is presented. The level of the output voltage is set by resistor divider R125 and R136. The bias current for TL431B is set by resistor R124. Stability and speed of response for transients are set by resistor R121 and capacitors C76 and C79 on the secondary side. For the choice of appropriate devices and for setting the appropriate loop gain and phase margin, please see application note AND8327/D. The gain margin achieved with the devices used here is shown in Figure 6.

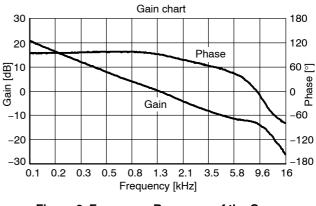
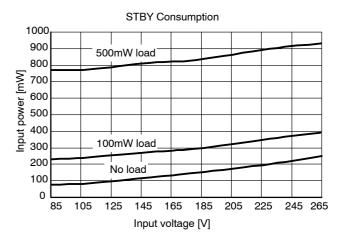


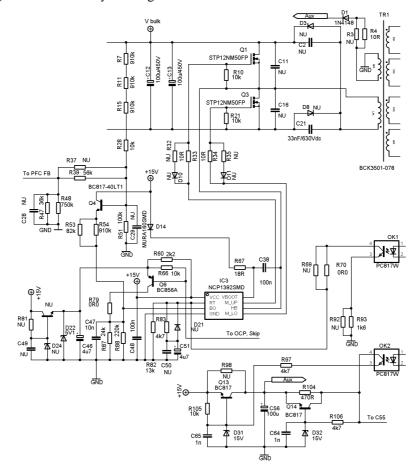
Figure 6. Frequency Response of the Open Regulation Loop of the STBY

The SMPS is turned from standby mode to full power by a signal on the EN pin. This signal can be either negative or positive (the PCB is designed for this). In this configuration, SMPS is turned on by enabling the EN pin and turned off by grounding the pin. Transistor Q21 is turned on through resistor R123. Optocoupler OK2 is activated from +5 V STBY and through R96. Once the optocoupler is activated, a positive voltage from C56 is brought to diode D31 and to the base of Q13. This positive voltage turns on Q13 and provides bias to the main LLC and PFC circuit. Transistor Q14 and diode D32 provide voltage for the rest of the SMPS. In case the standby operates with no load, the rectified voltage on C55 is very small. An additional drop on the R104 diminishes the voltage even more and the voltage on the emitter of Q13 may be too low to reach the level of 13.1 V<sub>max</sub> at which the PFC stage starts. Thus, the PFC stage never starts operating. Because of negative current sense of the NCP1351B, it is not possible to connect voltage from C55 directly to capacitor C56 because the current charging this capacitor flows through R129 and R130 and is registered by NCP1351. Due to this fact, voltage regulation by Q14 and D32 is beneficial only when the SMPS starts with a no load condition on the secondary side. Another regulator is created by Q13 and D31 is necessary for regulating the voltage from the auxiliary winding of TR1.

Figure 7 shows the power consumption when only the standby stage is operating (LLC and PFC are disabled), with loads of 0.5 W, 0.1 W and no load. Consumption is below 1 W for a 0.5 W load and below 0.4 W for a 0.1 W load. The standby efficiency meets the requirements of today's energy efficiency regulation.







Main LLC Power Supply

Figure 8. The LLC Primary Side Schematic

# NOTE: The main LLC SMPS includes sub-circuits for various protection features. These can be removed if the given function is not required.

The voltage used for the main LLC is taken from bulk capacitors C12 and C13 which are charged by the PFC stage. A power loop of the LLC is closed through Q1 and Q3, main transformer TR1, and resonant capacitor(s) C21 (and C2). The gates of the MOSFETs are protected by R10 and R21. The NCP1392 features a 600 V high-side drive, which allows connection of both transistors directly to the controller. Resistors R33 and R34 damp the gate charging, suppress overshoots on the gates, and control EMI noise. The energy required for controlling the high side MOSFET is taken from bootstrap capacitor C38, whose voltage floats on the bridge voltage. If Q3 is turned on, the HB pin is grounded and bootstrap capacitor C38 is charged through resistor R67 and high-voltage diode D14. The NCP1392 always turns on M<sub>lower</sub> first after any restart of the IC to charge this bootstrap capacitor. For situations when the standby is not loaded and the main LLC must be operated at full load, it is important to self-power the LLC. Self-powering is ensured by winding W6 of transformer TR1. The current from W6 is limited by resistor R4, rectified by diode D1, and connected to C56.

**Design of the Brown-out Divider:** The NCP1392 features a BO pin, which continuously senses bulk voltage to ensure sufficient voltage is available on the bulk capacitor for normal operation. To sense BO voltage it is necessary to use a resistor divider connected to  $V_{bulk}$ . If  $V_{bulk}$  range between 295 V and 375 V is required, the recommended total resistance of the BO divider is approximately 4.4 M $\Omega$ . If the SMPS is powered from 265 V ac, the power dissipation on this divider is almost 32 mW. This power loss contributes to increased losses in standby mode. Because there is a feedback divider for the PFC stage, it is possible to save the 32 mW by using an emitter follower based on Q4.

Because the LLC controller sinks 18.2  $\mu$ A from the BO pin when the V<sub>bulk</sub> is lower than the set level, it is not possible to connect the BO pin directly to the PFC feedback divider. As soon as this is connected, the current sunk from the divider diminishes the voltage on the divider, so the circuit cannot regulate at the correct voltage level. The solution is to set the voltage that will be connected to the base of Q4. The level of this voltage is best kept higher because of the thermal dependence of the transistor's V<sub>BE</sub>. In this application, 6.5 V is chosen as a nominal Vbulk. It is necessary as well to keep the emitter voltage above the voltage of D22 to prevent too high of negative voltage on the base–emitter junction of Q4:

$$V_{B} = V_{bulk} \frac{R_{lower}}{R_{lower} + R_{upper}} - \frac{I_{E}}{h_{FE}} \cdot \left(\frac{R_{lower} \cdot R_{upper}}{R_{lower} + R_{upper}}\right)$$

Where:

 $V_B$  = voltage on base Q4  $h_{FE}$  = dc current gain of Q4  $V_{bulk}$  = nominal bulk voltage  $R_{lower}$  = serial-parallel combination R39, R47, R48 and R51 and is calculated by:

$$R_{lower} = \frac{1}{\frac{1}{\frac{1}{\frac{R47 \cdot R48}{R47 + R48} + R39} + \frac{1}{R51}}}$$
 (eq. 2)

 $R_{upper}$  = serial combination of resistors R7, R11, R15 and R28, which is calculated by:

$$R_{upper} = R7 + R11 + R15 + R28$$
 (eq. 3)

 $I_E$  = current from the emitter of Q4, which is calculated by:

$$I_{E} = \frac{V_{BO} \cdot (R87 + R88)}{R87 \cdot R88} + \frac{(V_{E} - V_{BO}) \cdot (R53 + R54)}{R53 \cdot R54}$$

Where:

 $V_{BO}$  = BO voltage of the NCP1392B, which is 1.0 V

 $V_E$  = voltage on the emitter of Q4, which is:

$$V_{\rm E} = V_{\rm B} - V_{\rm BE} \qquad (eq. 5)$$

(eg 4)

Because the right side of Equation 1 can reach only a very low value and  $h_{FE}$  depends on transistor Q4 (which according to the datasheet ranges from 250 to 600), this value can be set approximately to 0.4  $\mu$ A for 385 V<sub>bulk</sub> and linearly decreases with the voltage on the base to zero. This value has been measured in this application. Once the V<sub>B</sub> value is known, we can determine the resistors necessary to set V<sub>bulk</sub> ON and V<sub>bulk</sub> OFF.

According to the datasheet, the equation for determining  $R_{lower}$  of the BO pin is as follows:

$$R_{BO\_lower} = Vref_{BO} \cdot \frac{V_{BO\_bulk1} - V_{BO\_bulk2}}{I_{BO} \cdot (V_{BO\_bulk2} - Vref_{BO})} (eq. 6)$$

And for R<sub>upper</sub>:

$$R_{BO\_upper} = R_{BO\_lower} \cdot \frac{V_{BO\_bulk2} - Vref_{BO}}{Vref_{BO}}$$
(eq. 7)

Where:

 $Vref_{BO} = 1.0 V$  (see datasheet)

 $I_{BO} = 18.2 \,\mu A$  (see datasheet)

$$V_{BO\_bulk} = \frac{R_{lower}}{R_{upper} + R_{lower}} \cdot V_{bulk} - V_{BE}$$
(eq. 8)

 $V_{bulk}$  is the voltage at which the LLC can start. This LLC should start at 375 V.

If the values are put into Equation 8 then:

$$V_{BO\_bulk1} = \frac{47.465 \cdot 10^3}{2.74 \cdot 10^6 + 47.465 \cdot 10^3} \cdot 375 - 0.55$$
  
$$V_{BO\_bulk1} \cong 5.84 \text{ V}$$
(eq. 9)

The voltage at which the LLC stops pulsing is set at 295 V. Using this voltage in Equation 8 yields:

$$V_{BO\_bulk2} = \frac{47.465 \cdot 10^3}{2.74 \cdot 10^6 + 47.465 \cdot 10^3} \cdot 295 - 0.55$$
  
$$V_{BO\_bulk2} \cong 4.47 \text{ V}$$
(eq. 10)

Using Equation 6, the value of the lower resistor is obtained:

$$R_{BO\_lower} = 1 \cdot \frac{5.84 - 4.47}{18.2 \cdot 10^{-6} (4.47 - 1)}$$
(eq. 11)

 $R_{BO \ lower} \cong 21.69 \ k\Omega$ 

Using Equation 7, the value of the upper resistor is obtained:

$$\begin{split} \mathsf{R}_{\mathsf{BO\_upper}} &= 21.69 \cdot 10^3 \cdot \frac{5.84 - 1}{1} \\ \mathsf{R}_{\mathsf{BO\_upper}} &\cong 75.27 \ \mathsf{k}\Omega \end{split} \tag{eq. 12}$$

For  $R_{BO\_lower}$ , a parallel combination of resistors 24 k $\Omega$ and 220 k $\overline{\Omega}$  is used and their total value is 21.69 k $\Omega$ . For  $R_{BO\_upper}$ , a parallel combination of resistors 82 k $\Omega$  and 910 k $\Omega$  is used which results in a resistance of 75.27 k $\Omega$ .

As mentioned above, the BO pin has two functions. The first is Vbulk monitoring, if the voltage on this pin drops below 1 V, the NCP1392 stops pulsing after 20  $\mu$ s. The other function is enable, if the voltage on this pin exceeds 2 V, the IC stops switching after 0.5  $\mu$ s and restarts without any delay if the voltage drops back below 1.9 V (please see the NCP1392 data sheet for additional information on the functionality of this pin). This feature is used for skip and hiccup mode. The voltage to capacitor C46 is connected and stabilized by Zener diode D22 through resistor R60. This circuit is used because the BO pin does not accept V<sub>cc</sub> voltage. The function of the skip and hiccup mode will be explained hereinafter.

The  $R_t$  pin is the only pin used for setting the operating frequency of this IC. The soft start of this LLC is set by R83, which dictates the frequency at which soft start begins. Capacitor C51 dictates the duration of the soft start. A minimum operating frequency is set by resistor R82 when no FB signal is available. This frequency is set for cases when the LLC is not able to keep the output voltage at a nominal level. It is important to set this resistance at such a value as to avoid the fall of LLC into the zero current switching (ZCS) operating area. A maximum operating frequency is set by R93 and the resistance of OK1.

#### Skip Mode:

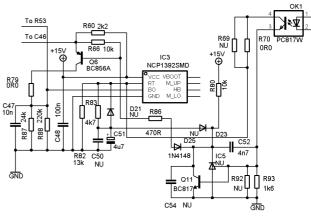


Figure 9. The Skip Mode Schematic

Skip mode improves efficiency by skipping switching cycles during light loading in order to minimize switching losses. Skip mode is implemented via the BO pin. If the output power diminishes, the current flowing through optocoupler OK1 increases. The increased current creates a voltage drop on R93. Once this drop reaches the  $V_{BE}$  of Q11, Q11 is turned on. Q6 is turned on through diode D25 and R86, the BO pin exceeds 2 V, and NCP1392 stops pulses immediately. When the output voltage diminishes, the voltage drop on R93 is lower, Q11 and Q6 are turned off, the BO pin drops below 1.9 V, and NCP1392 restores output pulses. The output voltage drop and primary current during a skip period are depicted in Figure 32 and Figure 33.

NOTE: The skip cycle is an option. If a minimum load for LLC is defined, it is not necessary to implement this function.

#### **Output Short Protection:**

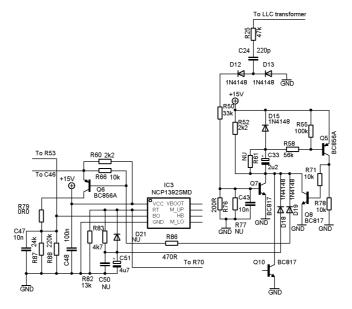


Figure 10. The Output Short Protection Schematic

This feature protects against shorts on the output, shorts on the output diode and secondary winding failure. This event is detected on the primary side through the charge pump created by D12, D13, C24 and R25. Voltage from this pump is further divided by R50 and R77 and filtered on C43. Once voltage on C43 reaches  $V_{BE}$  of Q7, Q7 is turned on and the current from  $V_{cc}$  starts to flow through junction EB of Q5 and R58 and starts to charge C33. Due to the current flowing through junction EB of Q5, Q5 is turned on and a positive voltage is driven to the base of Q8 through R71. By turning on Q8, the collector of Q7 is grounded even if the voltage on the base of Q7 is already low. If the collector of Q7 is grounded, soft start capacitor C51 is discharged through D18 and transistor Q6 is turned on through diode D19 and R86. Transistor Q6 pulls the BO pin over 2 V, and the NCP1392B immediately stops output pulses. Once C33 is charged and the flow of current through the EB junction of Q5 stops, Q5 as well as Q8 are turned off. The collector of Q8 is freed and is pulled up by R52. The capacitor C33 is then discharged through D15 and R52. Because the collector of Q7 is not grounded, diodes D18 and D19 are reverse polarized. Thus, the soft start capacitor C51 is not grounded and Q6 is turned off as well. This means that the voltage of the BO pin can drop below 1.9 V and the controller starts working with a regular soft start. Please see Figure 41.

NOTE: The output short protection is optional. The short resistance can be achieved by using a pair of diodes D3 and D8. In this case only the primary current is limited, the secondary current remains high until the short circuit is removed.

#### **Over-current Protection:**

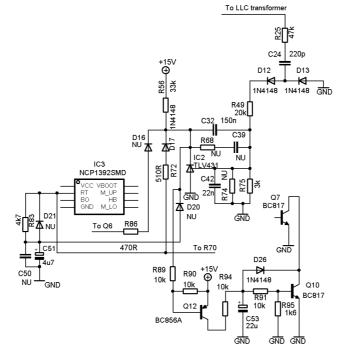


Figure 11. The Over-current Protection Schematic

The output over power is detected by the same charge pump used for detection of output shorts, the divider made by R29 and R75 and filtered on C42. Once the voltage on TLV431 (IC2) reaches its reference level of 1.25 V, TLV431 starts to conduct from the cathode to ground and increases current from the RT pin of the NCP1392B through D17 and R72. The increased current means higher frequency and thus a lower output power. The response speed of this current loop depends on the value of capacitor C32. In case the LLC starts with a shorted output, the current loop controls regulation and a very large current flows through the secondary winding and diodes, which can be damaged. To avoid this situation, there is a circuit around Q10 and Q12. If the current loop starts to regulate, the voltage on the cathode of TLV431 is lower than  $V_{cc}$ . In this situation, current starts to flow through the EB junction of Q12 and through resistor R89, turning on the transistor. Capacitor

C53 is charged through Q12 and R94. Once the voltage on C53 after division reaches the level necessary to turn on transistor Q10, the collector of Q10 is grounded, and C53 is discharged through Q10. Thereafter, the same happens as was described above (i.e. the situation of the short [see Figure 40]). If the applied over–current on the output disappears before charging C53 to the level necessary to turn on Q10, the LLC continues in normal operation and C53 is discharged through R91 and R95. This situation occurs, for example, during transients on the output (see Figure 38). If the over–current (even during transients) is present for a long time, C53 does not have enough time to discharge and its voltage reaches critical level, thus causing the output voltage to be stopped (see Figure 39).

NOTE: The use of the OCP is optional. If the circuit is not used, the overload of the secondary side is not monitored.

#### Secondary side:

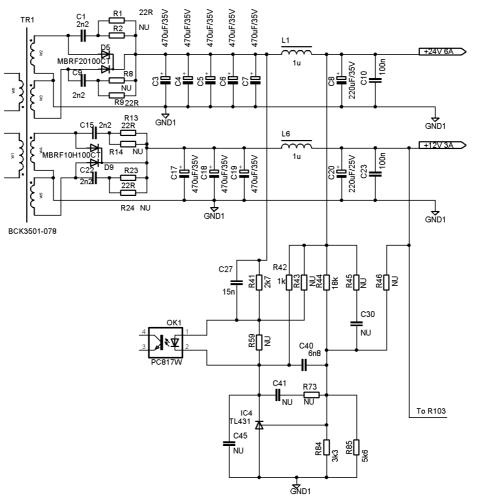


Figure 12. The LLC Secondary Side Schematic

The main LLC has two outputs, 24 V / 6 A and 12 V / 3 A. The regulation loop is taken only from the 24 V line, but the PCB is designed to accommodate a percentage weight of both voltages if desired. In the default configuration, the accuracy of the 12 V line is set only by the turns ratio of the secondary windings. Alternate current from secondary windings W2 and W3 of TR1 is rectified by double diode D5 and filtered by the set of capacitors C4, C5, C6, C7, C8, C10, and L1 and connected to the output terminal. The voltage on diode D5 is snubbed by RC segment R1, R9, C1 and C9 to suppress overshoot on the diode. The output voltage is divided by R44 and the parallel combination of R84 and R85. IC4 is biased by resistor R42. Resistor R41 and capacitors C27 and C40 comprise the compensation network. To learn how to choose these devices and how to arrange this circuit, please see application note AND8327/D. The Bode plot in this configuration is shown in Figure 13.

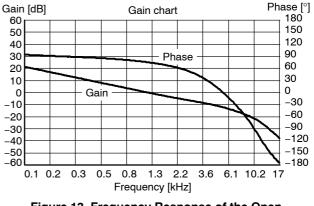


Figure 13. Frequency Response of the Open Regulation Loop of the LLC

The 12 V line is accomplished by rectifying alternate current from W4 and W5 windings of TR1 by double diode D9. This diode is snubbed by R13, C15, R23 and C22. The rectified voltage is filtered by C17, C18, C19, C20, C21 and L6 and is connected to the output of the 12 V terminal.

#### Transformer and LLC Tank:

For a detailed description on how to design the LLC transformer and resonant tank, please see application notes AND8311/D, AND8257/D and AND8255/D. The transformer used in this application is manufactured by Jepuls, model no. BCK3501–078. The parameters of this transformer are as follow:

Primary winding: 34 turns

Secondary winding 24 V: 2x4 turns

Secondary winding 12 V: 2x2 turns

Aux winding: 3 turns

Primary inductance:  $L_{mag} = 670 \,\mu H$ 

Leakage inductance: Lleak =105 µH

Accuracy of the primary and leakage inductance: 5%

Let's review this transformer. Necessary gain for our application is:

$$G_{min} = \frac{2 \cdot (V_{out} + V_{f})}{V_{in\_max}} = \frac{2 \cdot (24 + 0.6)}{425} \cong 0.116 \quad (eq. 13)$$

$$G_{nom} = \frac{2 \cdot (V_{out} + V_f)}{V_{in nom}} = \frac{2 \cdot (24 + 0.6)}{385} \cong 0.128 \text{ (eq. 14)}$$

$$G_{max} = \frac{2 \cdot (V_{out} + V_{f})}{V_{in \ min}} = \frac{2 \cdot (24 + 0.6)}{295} \cong 0.167 \ (eq. 15)$$

The resonant frequency that best keeps this LLC in operation can be calculated as follows:

$$f_{res} = \frac{1}{2 \cdot \pi \cdot \sqrt{L_{leak} \cdot C_{res}}} = (eq. 16)$$
$$= \frac{1}{2 \cdot \pi \cdot \sqrt{105 \cdot 10^{-6} \cdot 33 \cdot 10^{-9}}} \cong 85.5 \text{ kHz}$$

The minimum resonant frequency can be calculated as follows:

$$f_{min} = \frac{1}{2 \cdot \pi \cdot \sqrt{(L_{leak} + L_{mag}) \cdot C_{res}}} = (eq. 17)$$
$$= \frac{1}{2 \cdot \pi \cdot \sqrt{(105 \cdot 10^{-6} + 670 \cdot 10^{-6}) \cdot 33 \cdot 10^{-9}}} \cong$$
$$\cong 31.5 \text{ kHz}$$

It is very important to keep the operating frequency always above the peak gain. This peak depends on the output load as it is seen on Figure 14 and Figure 15. If the LLC operating frequency were to drop below this peak, Q1 or Q3 is turned on when the opposite transistor's body diode conducts. This short, but very high current can damage them. A simulation tool is used to see how the resonant tank will operate with this transformer. The results are shown in Figure 14.

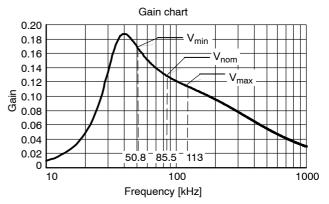
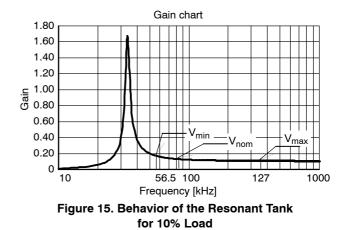


Figure 14. Behavior of the Resonant Tank for Full Load



For only 10% of the nominal load, see Figure 15.

As one can see, although  $V_{bulk}$  drops to 295 V (voltage set by the BO divider), there is still some gain margin necessary for tolerances of the devices used and so the LLC cannot fall into ZCS. As is seen in Figure 30 and Figure 31, the operating frequency measured by the oscilloscope is 84.5 kHz, which is very close to the frequency calculated in Equation 16. Also notice that ZVS conditions are ensured for both MOSFETs. Because the operating frequency is slightly smaller than calculated, the primary current seen in Figure 30 and Figure 31 is slightly distorted. This frequency changes over time due the ripple of the PFC front stage.

#### <u>PCB Design</u>

The PCB layout of the LLC's primary side is not very critical because switching of the main MOSFETs happens only under ZVS conditions and the influence of PCB parasitic inductances on the operating frequency is negligible. More critical is the secondary side of the LLC. It is recommended that both halves of the path from the secondary winding be made the same length because a difference in path leakages means a different resonant frequency for each half of the period. It is recommended to keep power signals as short as possible in the PFC and the STBY stages. This SMPS is designed on a single layer PCB with several wire jumpers.

#### **Results:**

To test efficiency and EMI please follow the steps detailed in test procedure available on the ON Semiconductor web site. The tests show that the demoboard meets all of the requirements for a typical LCD TV. Additional measurements are shown below for further information on the operation of the design.

#### <u>Thanks</u>

I would like to thank the companies

Jepuls – <u>http://www.jepuls.cn/En</u>

Epcos – <u>http://www.epcos.com</u>

Koshin - http://www.koshin.com.hk

Pulse – <u>http://www.pulseeng.com</u>

Wurth - http://www.we-online.com

Coilcraft - http://www.coilcraft.com

for providing the samples used on this demoboard.

#### Conclusion

This demoboard shows only one of many possible implementations of the NCP1392 resonant controller and is not intended as final design for end customers. The main goal of this document is to illustrate a typical application where these controller would be used and illustrate some functions that can be implemented with external sub-circuits. Many options are included on the PCB, so it is easy to update an application according to specific requests. The following are are a series of scope plots that may be helpful in understanding the operation of the SMPS under different conditions.

#### **References:**

- [1] NCP1392B data sheet
- [2] NCP1606B data sheet
- [3] NCP1351 data sheet
- [4] Application note AND8123/D
- [5] Application note AND8255/D
- [6] Application note AND8257/D
- [7] Application note AND8327/D
- [8] Bo Yang Topology Investigation for Front–End DC–DC Power Conversion for Distributed Power System

[9] M. B. Borage, S. R. Tiwari and S. Kotaiah – Design Optimization for an LCL – Type Series Resonant Converter

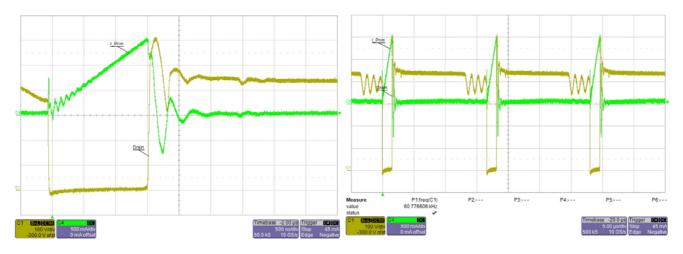


Figure 16. Detail of the drain current and voltage of the STBY SMPS for 20 W load and nominal V<sub>bulk</sub>. An 800 V MOSFET is used. The max drain voltage for this figure is 600 V, so the transistor is safe. Figure 17. STBY primary current and drain voltage for 20 W load, nominal V<sub>bulk</sub>. SMPS operates at 60 kHz.

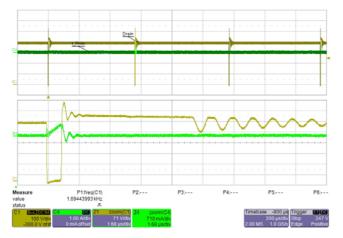


Figure 18. Nominal V<sub>bulk</sub>, no load. The frequency dropped to approximately 1.7 kHz, and primary current was reduced to 700 mA.

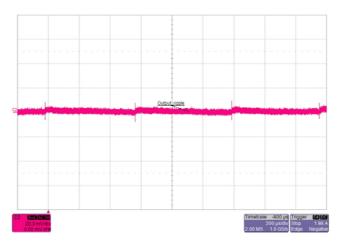
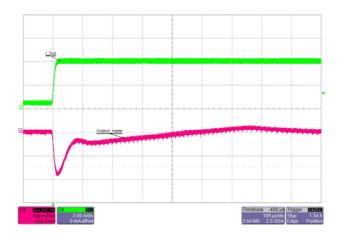
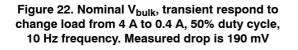


Figure 20. Nominal V<sub>bulk</sub>, no load, output ripple





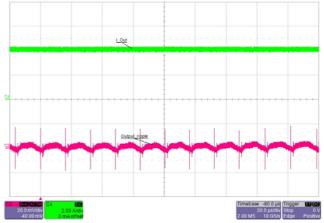


Figure 19. Nominal V<sub>bulk</sub>, 20 W load, detail of the output ripple

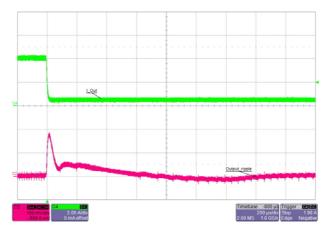
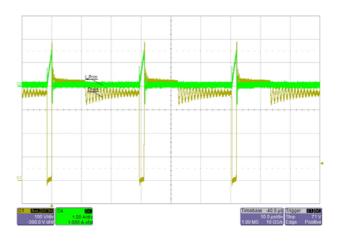
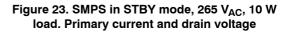


Figure 21. Nominal V<sub>bulk</sub>, transient respond to change load from 4 A to 0.4 A, 50% duty cycle, 10 Hz frequency. Measured overshoot is 190 mV.





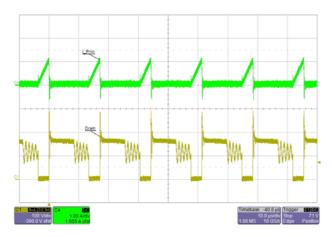


Figure 24. SMPS in STBY mode, 85 V<sub>AC</sub>, 10 W load. Primary current and drain voltage

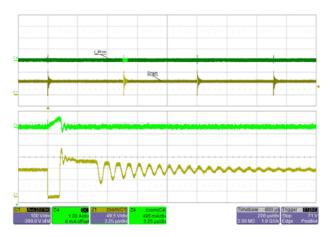


Figure 26. SMPS in STBY mode, 85 V<sub>AC</sub>, no load. Primary current and drain voltage, switching frequency of 2 kHz

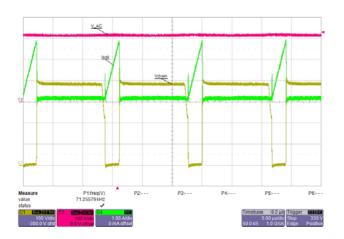


Figure 28. PFC coil current, drain voltage for 230 V<sub>AC</sub> measured at peak of the sinusoidal waveform, nominal load on the outputs

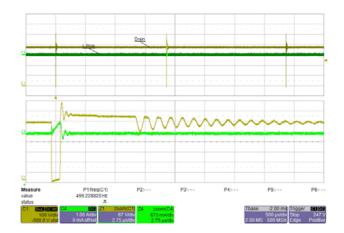


Figure 25. SMPS in STBY mode, 265 V<sub>AC</sub>, no load. Primary current and drain voltage, switching frequency of 500 Hz

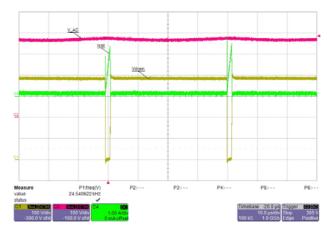
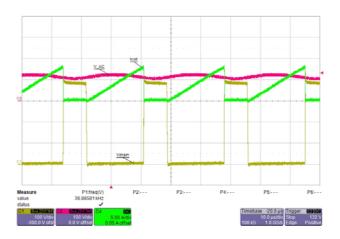
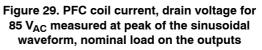


Figure 27. PFC coil current, drain voltage for 265 V<sub>AC</sub> measured at peak of the sinusoidal waveform, nominal load on the outputs





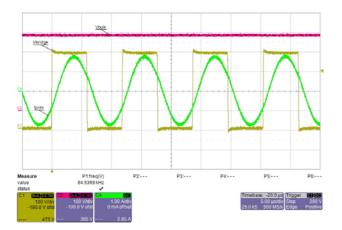


Figure 30. LLC primary current and bridge voltage for nominal load on the outputs

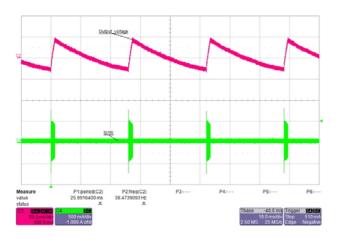
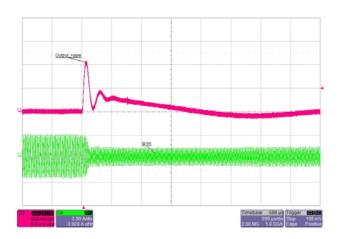
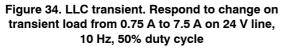


Figure 32. LLC skip mode. Primary current and output voltage's ripple for no load on the outputs





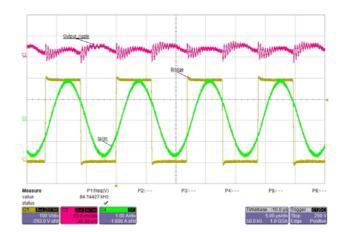
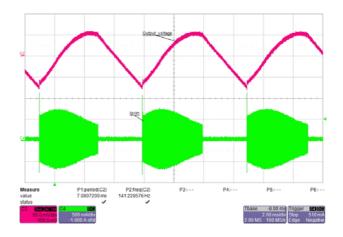
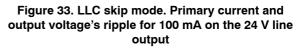
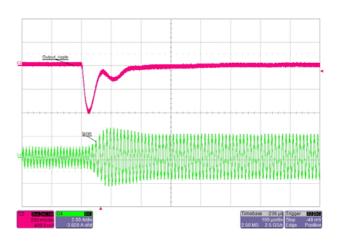
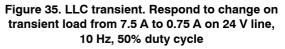


Figure 31. LLC primary current, bridge voltage and output ripple (measured on 24 V line) for nominal load









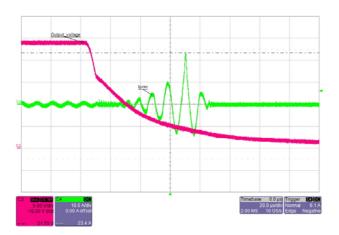


Figure 36. LLC, maximum current on the primary winding if output is shorted

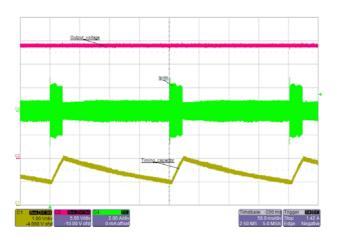


Figure 38. LLC short overload, primary current, output voltage and C53 voltage

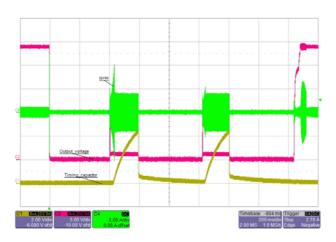


Figure 40. LLC shorting of the output, primary current, output voltage and C53 voltage. LLC periodically tried to restart since short was held. Once short disappears, output voltage is restored.

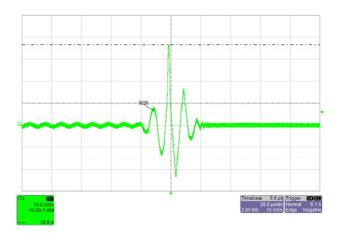


Figure 37. LLC, maximum current on the primary winding if secondary winding of the transformer is shorted

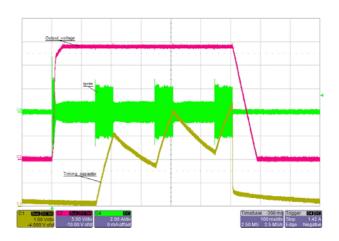


Figure 39. LLC long overload, primary current, output voltage and C53 voltage

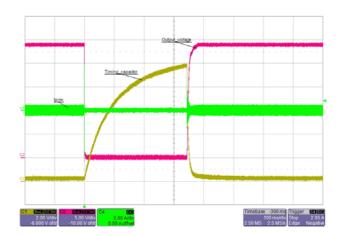


Figure 41. LLC shorting of the output, primary current, output voltage and C33 voltage

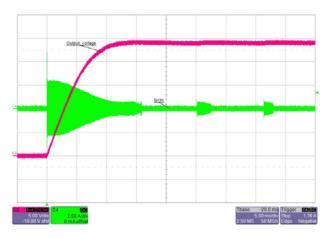


Figure 42. LLC soft start to no load on the outputs

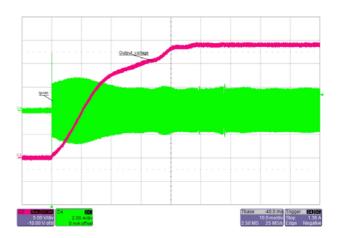


Figure 43. LLC soft start to nominal load

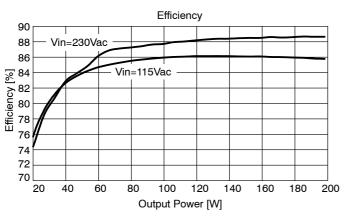


Figure 44. Efficiency of Entire Demoboard

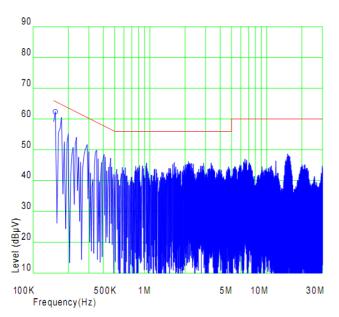


Figure 46. Conducted EMI Signature of the Board at Full Load and 230  $\rm V_{AC}$  Input

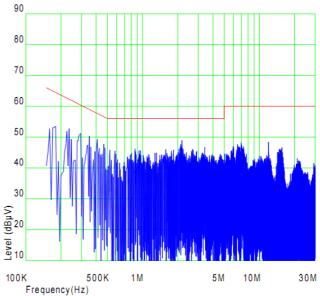


Figure 45. Conducted EMI Signature of the Board at Full Load and 110 V<sub>AC</sub> Input

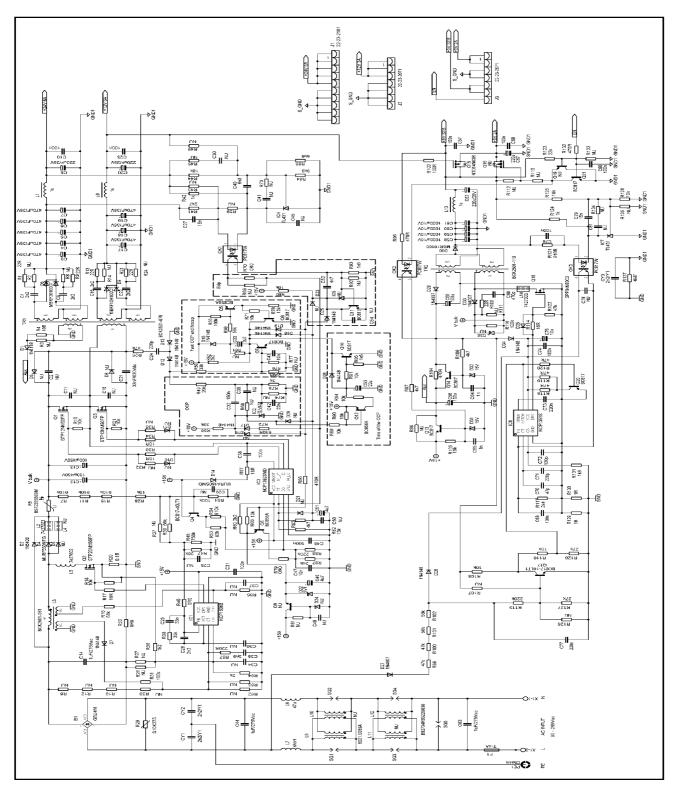


Figure 47. Schematic of the SMPS

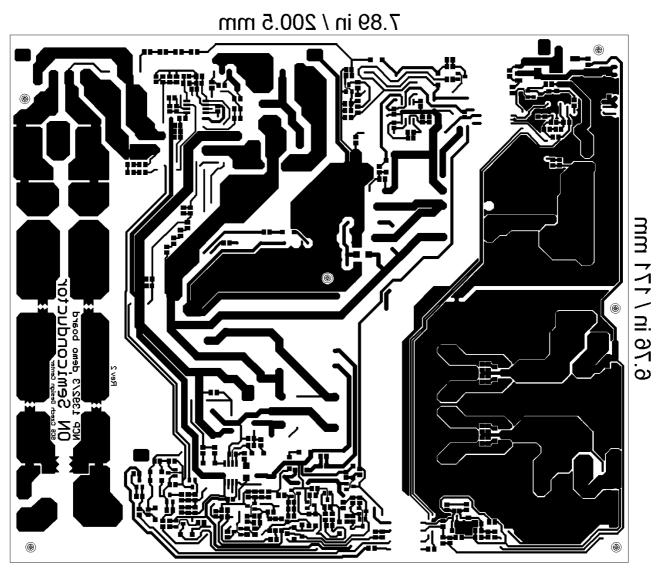


Figure 48. Bottom Side of the PCB

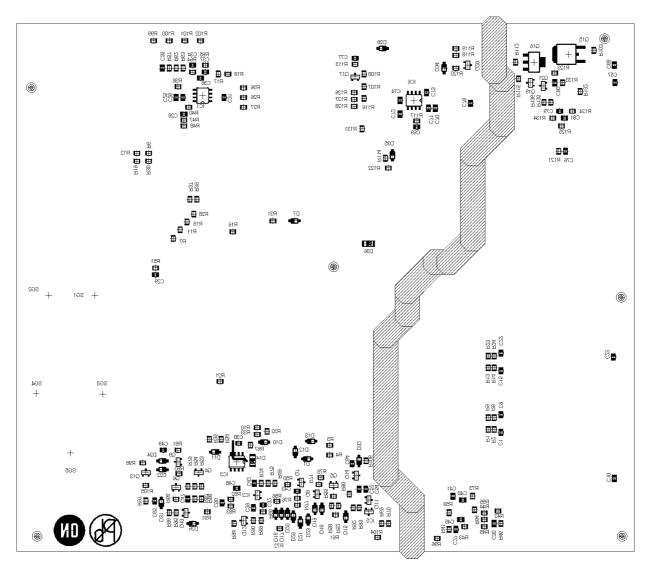


Figure 49. Bottom Labels

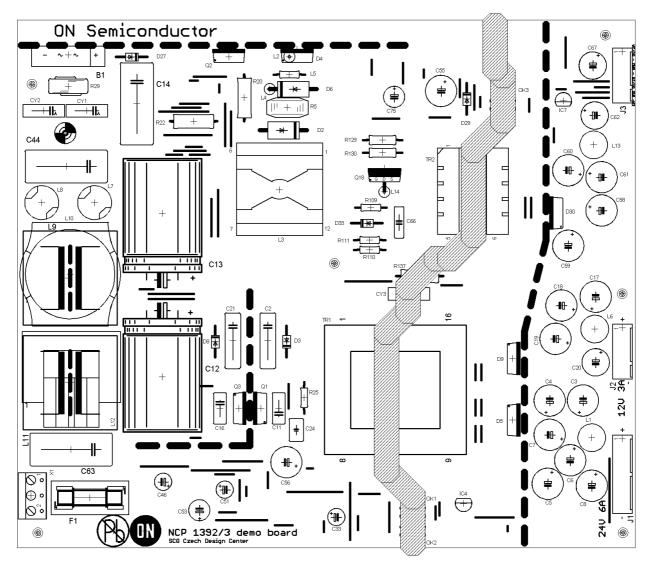


Figure 50. Top Labels



Figure 51. Photo of the Demoboard with temperatures measured for 230 Vac and 110 Vac in bracket (ambient temperature 26°C, full load, vertical position)

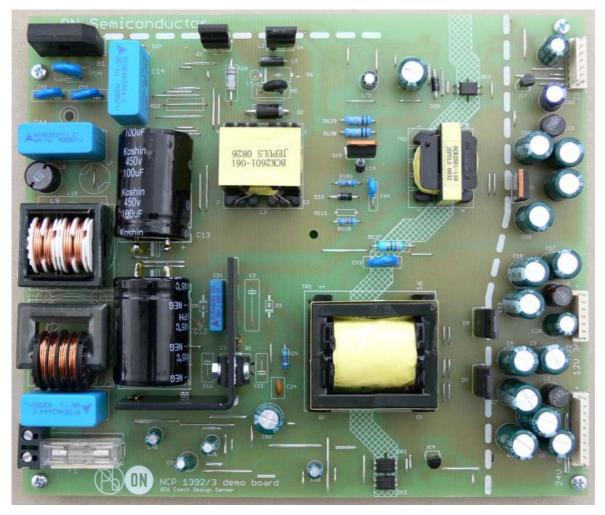


Figure 52. Photo of the Demoboard with Heatsinks Removed

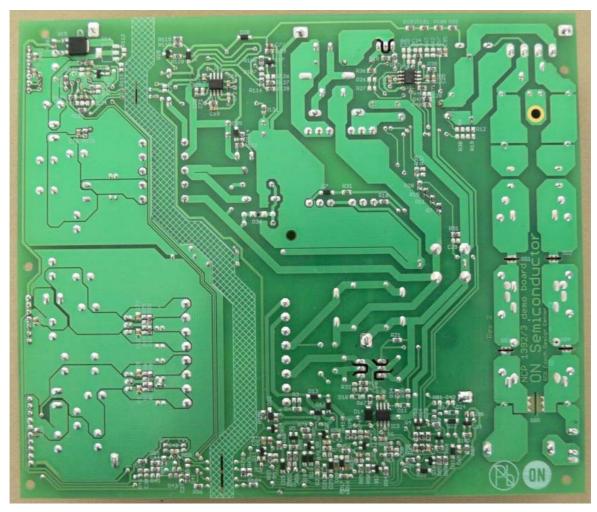


Figure 53. Photo of the Demoboard, Bottom Side

Designator	Quantity	Description	Value	Tolerance	Footprint	Manufacturer	Manufacturer Part Number	Substitution Allowed	Lead Free
<u> </u>	-	Bridge Rectifier	GBU4M		GBU	DIOTEC RECTIFIER	GBU4M	Yes	Yes
	4 5	Ceramic Capacitor	2.2 nF 100 - F	10%	0805		C0805X22K5RACTU	Yes	Yes
5 7	0		NN	e -	Hole			Yes	Yes
012, 013 014 - 044 - 653	00		100 µF / 450 V 1 0E / 37E V/ 55	20%	Through Hole	Koshin Eacoc	KPH-450V100UF	Yes	Yes
02	- r		NN NU	2 17	Through Hole	-	-	Yes	Yes
C20, C67	2	Electrolytic Capacitor	220 µF / 25 V	20%	Through Hole	Koshin	KZH-25V220U	oN :	Yes
22			33 nF / 63U V dc	5% 10%	Disc Dadial		B32662246333J FC/L.A3A7731/2BD	No	Yes
25. 25.			33 nF	10%	5	Kemet	COBO5X333K5RACTU	Yes	Yes
C26	- (		2.2 nF	10%			CDB05X222K5RACTU	Yes	Yes
027, 079 028 029 030 034 035 037 039 041 045 049 050 054 078	r :		10 01	%nL			CUBUSYISJKSKACIU	Yes	Yes
	14	Ceramic Capacitor	NN		0805			Yes	Yes
C3, C4, C5, C6, C7, C17, C18, C19		Electrolytic Capacitor	470 µF / 35 V	20%	Through Hole	Kashin	KZH-35V470U	No	Yes
032		Ceramic Capacitor	15U NF	%DL	1	Kemet Vockin		Yes	Yes
0.35 0.35		Ceramic Capacitor	2.2 Jr / 30 V	10%		Kemet	COBDEX392K5RACTU	Yes	Yes
C4D		Ceramic Capacitor	6.8 nF	10%		Kemet	COBD5X582K5RACTU	Yes	Yes
042		Ceramic Capacitor	22 nF	10%		Kemet	C0805X223K5RACTU	Yes	Yes
C43, C47 245 574	77	Ceramic Capacitor	10 nF	10%		Kemet	CUBUEX103KSRACTU	Yes	Yes
1 C. J. C. J		Electrolytic Capacitor	4.7 PL 7 PL V	20%	I nrougn Hole	Komot		Vec	782 Vor
042		Celatric Capacitor	22 IF 725 V	20%		Koshin	KI H-25V2211	Yes	γ Εν
055 056 055 056	- ~	Flectrolytic Canacitor	100 i.F / 35 V	20%	1	Koshin	KI H-35V100U	Yes	A set
C58, C59, C60, C61	4	Electrolytic Capacitor	1000 JF / 10 V			Koshin	KZH-10V1000U	٩	Yes
052	-	Electrolytic Capacitor	220 µF / 25 V	20%	: :	Koshin	KZH-25V220U	ν	Yes
C64, C65	- 7	Ceramic Capacitor	1.0 nF		805	Kemet	COBDEX102K5RACTU	Yes	Yes
000 7-71		Capacitor Peramic Canacitor	4/U DF / 1 KV		DISC - Kadial	Panasonic Kamat		Yes	Yes
2.71		Ceramic Capacitor	220 nF		-			Yes	γ <sub>P</sub> α
C72	-	Ceramic Capacitor	120 pF	10%			C0805C121K5RACTU	Yes	Yes
273, C77	2	Ceramic Capacitor	220 nF	10%			C0805X224K5RACTU	Yes	Yes
075		Electrolytic Capacitor	10 µF / 50 V	20%	1		KLH-50V10U	Yes	Yes
20 - V1 FV3 FV3		Electrolytic Capacitor	2 2 2 1 1 2 2 V	%.NZ				ON N	Yes
01. D7. D12. D13. D15. D17. D18. D19. D25. D26. D28. D34. D35	, e	Switching Diode	MMSD4148	× -	SOD-123	ON Semiconductor	MMSD4148T3G	e P	Yes
	1	Diode	NN		SOD-123			Yes	Yes
D14	-	Surface Mount Ultrafast Power Rectifier	MURA160		SMA	ON Semiconductor	MURA160T3G	٩	Yes
02 		Standard Recovery Rectifier	1N5408		Axial Lead	ION Semiconductor	1N5408RLG	No	Yes
727		Zener Diode	>	<u>%</u> 0		ON Semiconductor		on Voc	Voc Voc
027. D33	- ~	Standard Rectifier	1N4007		-	ON Semiconductor	1N4DD7RLG	Nn	Yes
D29		Fast-Recovery Rectifier	1N4937		Axial Lead	ON Semiconductor	1N4937RLG	No	Yes
D3, D8	2	Diode	NU				-	Yes	Yes
	-	Schottky Rectifier	MBR10100	-		ON Semiconductor	MBR10100G	No	Yes
031, 032	~ ~	Zener Diode	15 <	5%		ON Semiconductor	MMSZ15T1G	oN S	Yes
0.36 D.4		Iransiem - suppressor vioue		•	TOCOLE	- ON Semiconductor	- MIDEECODECO	Tes	Vec Vec
04 D9	- ~	Schottky Rectifier	MEREPUTINGTG			ON Semiconductor	MBRF20100CTG	N	- Sey
DG		Diode	NN		D027-15			Yes	Yes
F1 - Cover	-	Cover, PCB Fuse Holder			-	Multicomp	MCHTC-150M	Yes	Yes
F1 - Fuse	-	Fuse, Medium Delay	4 A	-		Bussmann	TDC 210-4A	No	Yes
F1 - Holder usa		Fuse Holder	-	-	SH22.5A	Multicomp	MCHTC-15M	Yes	Yes
HS2		Heat Sink		-		H Soft	-	Yes	Yes
HS3	-	Heat Sink				H Soft	-	Yes	Yes
101	-	PFC controller	NCP1606B		SOIC-8	ON semiconductor	NCP1606BDR2G	No	Yes
IC2	7	Low Voltage Precision Adjustable Shunt Regulator	TLV431	-	SOT23	ON Semiconductor	TLV431ASN1T1G	No	Yes
103		Resonant Mode Controller	NCP1392	-	SOIC-B	ON Semiconductor	NCP1392xDR2G	N	Yes
104, 107 105		Frugrammadie Freusion Reletence	NI		SOTOR	ON Semiconductor		No	Yes Yes
	-	Variable Off Time Controller	NCP1351	-	SOIC-8	ON Semiconductor	NCP1351BDR2G	2 oz	Yes
Insulator (TO220 bushing)	2	Insulator Metric	M3 × .039"		M3 × .039"	Richco Plastic Co	MNIM3-1.0	Yes	Yes
		Conn Header	1012-52-22		MULEX-TUPIN MOLEY-TUPIN	Molex	22-23-2101	Yes	Yes
L1, L6, L13	100	Inductor	1 μH	20%	Through Hole		744 772 010	No	Yes
	-	Inductor	NN	-					
L1 1930.		Inductor			6001 B00724002			No	V.c.
uz 12. 114		Inductor	Ferrite Bead	20%		Wurth	7427003	PN PN	Yes
13		Inductor	BCK2601-061	10%			BCK2601-061	No	Yes
L4 1 R		Inductor	RUU Farrita Baad	- 200	Ferrite Bead	- VV/inth		Yes	Yes
L7		Inductor	Short	20%			-		2
9	-	Inductor	47 µH	20%		Coilcraft	RFB1010-470L	°N	Yes
8	-	Inductor	₩£9000'IO09	-			L Acountinue	INO	Yes

Bill of Materials for the NCP1392 Demo Board

2

**ON Semiconductor** 

	Quantity	Description	Value	Tolerance	Footprint	Manufacturer	Manufacturer Part Number	Allowed	Eroo.
								namoliki	9 1
Nut M3 -	<u>б</u>	Nut Hex Metric	M3 - Hex	-	M3 - Hex	Building Fasteners	MHNZ 003	Yes	Yes
0K1, 0K2, 0K3	m	Opto Coupler	HCPL-817	-	DIP-4	Avago Technologies	HCPL-817-000E	Yes	Yes
u1, u3 016	ν <del>,</del>	MUSFEL - N Power MOSFET NLChannel			DDAL	STM ON Semiconductor		02	Yes
016		MOSFET - P	NUN		SOT-223	-	-	Yes	Yes
Q18	-	MOSFET - N	SPP04NB0C3	-	T0220FP	Infineon	SPP04NB0C3	Yes	Yes
02	-		STP20NM60FP		T0220FP	STM	STP20NM60FP	٩	Yes
	- (	General Purpose Transistor NPN	BC817-40LT1G		SOT-23	ON Semiconductor	BC817-40LT1G	oN 2	Yes
43,48,412 07 08 010 011 013 014 017 030 031	n 0	General Purpose Transistor PNP General Purpose Transistor NDN	BCB17,161 T1C	-	501.22	ON Semiconductor	BC030ALI 10 BC817.161 T1G	ON N	Yes
09. 019	2	General Purpose Transistor	NU		SOT-23			2	2
R1, R9, R13, R23	4	Resistor SMD	22 D	1%	0805	Rohm	MCR10EZHFL2R20	Yes	Yes
R10, R18, R21, R28, R66, R71, R78, R60, R89, R90, R91, R94,	17	Decictor SMD	10 10	1%	OBOS	Dobe	MCD10F7HF1000	×a∘ >	Y pc
R105, R108, R116, R125, R136									
R103 24.02	- ,	Resistor SMD	190 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1%	0805	Rohm	MCR10EZHF1000	Yes	Yes
K109		Resistor Inrougn Hole	0707	%	Axial Lead	VISNAY		7.65	7 BS
		Resistor Inrougn Hole		<u>%</u>	Axial Lead	VISNAY		Yes	X es
		RESISTOR FILTOUGH FUE		10/	AXIAI LEAU		MCD40E7UE0404	162	
KII/ D140 D140		RESISTOR DIVID	2.4 KU	10/			MCRIUEZHE4401	Voo	Apo Voo
0101	4 +			1%	0805			< 200	>
0132				100				Vec	
0112 11100			01 LC	100	2000			200 V	
D139 D130	40	Pacietor Through Hola	100	5%	Avial Load	Panaconic - FCG	EPX.1S.11.DD	Vac	- oo
R137	4 -	Resistor Through Hole High Voltage	47 MO	5%	Axial Lead	Weber	VRWG7-4MZ.II	Yes.	S S S
R16		Resistor SMD	68 kD	1%	0805	Rohm	MCR10EZHF6802	Yes	Yes
RZ, R3, R6, R8, R12, R14, R19, R24, R26, R27, R30, R32, R35, R37, R43 R45 R46 R59 R61 R57 R63 R65 R66 R68 R69 R73 R74 R77	37	Resistor SMD	NIN		0805			× 4	sa >
R81, R92, R98, R107, R112, R115, R126, R133, R134, R135									
	+	Pocietor Through Uolo	-	1 0.2	Avial Lood	Mohow		202	200
200		Resistor Through Hole		° -	Avial Lead	+	Mire Stran	Vec	ν Αυγ
825		Resistar Through Hole	47 k0	1%	Axial Lead	1	BD2D7C47kDDF5T	Yes	Yes
R29		Varistor	S10K275	-	Disc - 10mm	-	B72210S0271K101	No	Yes
R31, R51, R55	m	Resister SMD	100 kD	1%	0805	1	MCR10EZHF1003	Yes	Yes
R36	-	Resistor SMD	1.2 kD	1%	0805	Rohm	MCR10EZHF1201	Yes	Yes
R38		Resistor SMD	C3 62	1%	0805	Rohm	MCR10EZHF3902	Yes	Yes
K39, K56, K1U1, K1U2 D4 P47 P33 P34 P44 4	4 4	Kesistor SMU	36 KU	%L	SUBD		MURIUEZHE96UZ	Yes	Yes
RA, RIV, RUU, RUH, RIIH RAN RZN RZ9	o r	Resistor SMD		5%	0805	Vadeo		Vec	ν Αυγ
R41	) <del>-</del>	Resistor SMD	2.7 k0	1%	0805	Rohm	MCR10EZHF2701	Yes	Yes
R42, R124	5	Resistor SMD	1 k0	1%	0805	Rohm	MCR10EZHF1001	Yes	Yes
Read	-	Resistor SMD	18 kD	1%	0805	Rohm	MCR10EZHF1802	Yes	Yes
R47	-	Resistor SMD	36 kD	1%	0805	Rohm	MCR10EZHF3602	Yes	Yes
R48	-	Resistor SMD	750 kD	1%	0805	Rohm	MCR10EZHF7503	Yes	Yes
R49	- ·	Resistor SMD	20 kD	1%	0805	Rehm	MCR10EZHF2002	Yes	Yes
10 10 10 10		INIC Inermistor	M90525203M	20% 70%	UISC - Kadial	Epcos	B5/235509M	No	Yes
KOU, KOB 1753 1650	NC	RESISTOR SIMU	0,00	%  1%	2000 2000		WUCKTUEZHF33UZ	Yes	Yes
132, KOU DE-30	× +	RESISTOR DIVID	01 C0	1 70			MUCKIUEZHE2201	Voo	Zec X
501 7				100	2000			App 188	
06.4		Decistor SMD	C/1 C	1%	CODD SUB			- 400	
R67		Resistor SMD	18.0	1%	2000 FUBU	Rohm	MCR10F7HF18R0	γ <sub>P</sub> α	- de
R7 R11 R15 R54	. 4	Resistor SMD	910 kO	1%	OBO5	Panasonic - FCG	ER.LEENE9103V	Yes	Yes
R72		Resistor SMD	510 D	1%	0805		MCR10EZHF5100	Yes	Yes
R75	-	Resistor SMD	зкD	1%	0805	Rohm	MCR10EZHF3001	Yes	Yes
R76	-	Resistor SMD	200 D	1%	0805	Rohm	MCR10EZHF2000	Yes	Yes
R52	*	Resistor SMD	13 kD	1%	0805	Rohm	MCR10EZHF1302	Yes	Yes
R83, R97, R106	m	Resistor SMD	4.7 kD	1%	0805	Rohm	MCR10EZHF4701	Yes	Yes
R84	-	Resistor SMD	3.3 KD	1%	0805	Rohm	MCR10EZHF3301	Yes	Yes
R85	-	Resistor SMD	5.6 kD	1%	0805	Rohm	MCR10EZHF5601	Yes	Yes
R86, R96, R104, R132	4	Resistor SMD	470 D	1%	0805	Rohm	MCR10EZHF4700	Yes	Yes
R87	-	Resistor SMD	24 kD	1%	0805	Rohm	MCR10EZHF2402	Yes	Yes
R06, R113 R00 R05 Pioi		Resistor SMD	22U KU	%		Hohm	MCR1UEZHF22U3	Yes	Yes
R33, R35, R131 Doo D400 D420 D423	<b>n</b> •	RESISTOR SMU	1.6 KU	%  1%	cnon			Yes	Yes
R39, KIUU, KI2U, KI22 6	4 +	RESISTOR JMU	4/ KU	% I		ELOX		7 es	res <
Screw M3v5mm - Screw M3v5mm -	- u	Screw Machine Metric Screw Machine Matric				Building Fasteners	MPMS 003 0012 PH	Yec	Voc
Screw M3x8mm -	0 00	Screw Machine Metric	mm 8 × 6M		mm 8 × 6M	Building Fasteners		γ <sub>P</sub> α	- va
Spacer Threaded (Nvlon)	, n	Spacer Threaded Metric (Nvlon)	M3 x 10 mm			Richco Plastic Co	MTS-10S-ND	Yes	Yes
TR1	-	Transformer	BCK3501-078	5%	BCK3501	Jepuls	BCK3501-078	No	Yes
TR2	-	Transformer	BCK2501-110	10%	BCK2501	Jepuls	BCK2501-110	No	Yes
Transistor Insul Pad TO220 (Silicone/Fiberglass)	~	Transistor Insul Pad (Silicone/Fiberglass)	1.13 × .63"	-	1.13 × .63"	Richco Plastic Co	TO-220-68	Yes	Yes
Washer M3 Flat - 102-1		Vasher Flat Metric	M3 Flat	-	M3 - Flat	Duilding Fasteners		Yes	Yes
vvasrier mo Luck - V1	0 -	wasner Luck merric Ibnut Torminol Block	Ditch 7.6 mm		CTEN110/0	Comdon El		292 Voc	2 AD
VI	-	Juput Terminal Diock		-	CIUNINA	Varrueri EI.		TES	1 es

ON Semiconductor and are registered trademarks of Semiconductor Components Industries, LLC (SCILLC). SCILLC reserves the right to make changes without further notice to any products herein. SCILLC makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does SCILLC assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation special, consequential or incidental damages. "Typical" parameters which may be provided in SCILLC data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer applications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer applications by customer's technical experts. SCILLC does not convey any license under its patent rights nor the rights of others. SCILLC products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other application in which the failure of the SCILLC product cauld create a situation where personal injury or death may occur. Should Buyer purchase or use SCILLC products for any such unintended or unauthorized application, Buyer shall indemnify and hold SCILLC and its officers, employees, subsidiaries, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use pays and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use pays to all claims, costs, damages, and expenses, and reasonable attorney fees arising out of

#### PUBLICATION ORDERING INFORMATION

#### LITERATURE FULFILLMENT:

Literature Distribution Center for ON Semiconductor P.O. Box 5163, Denver, Colorado 80217 USA Phone: 303-675-2175 or 800-344-3860 Toll Free USA/Canada Fax: 303-675-2176 or 800-344-3867 Toll Free USA/Canada Email: orderlit@onsemi.com N. American Technical Support: 800–282–9855 Toll Free USA/Canada Europe, Middle East and Africa Technical Support:

Phone: 421 33 790 2910 Japan Customer Focus Center Phone: 81-3-5773-3850 ON Semiconductor Website: www.onsemi.com

Order Literature: http://www.onsemi.com/orderlit

For additional information, please contact your local Sales Representative